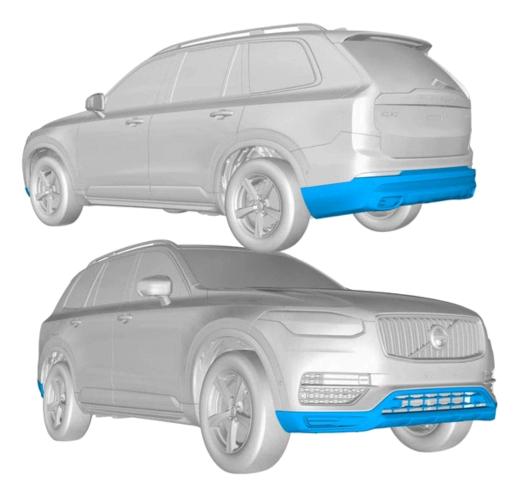


Volvo Car Corporation Gothenburg, Sweden

 Instruction No
 Version
 Part. No.

 31399030
 31399240, 39837548, 39837547, 39837546, 39837545, 39837550, 39837554, 39837555, 39837554, 39837554, 39837556, 39837556

Skid plate

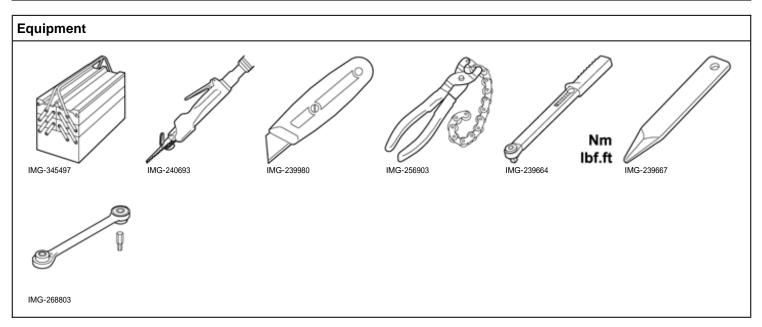


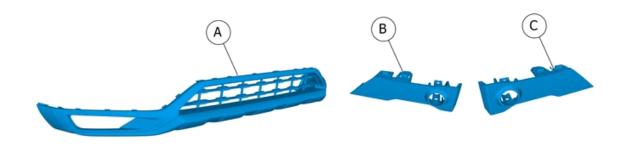
IMG-396891



Volvo Car Corporation Gothenburg, Sweden

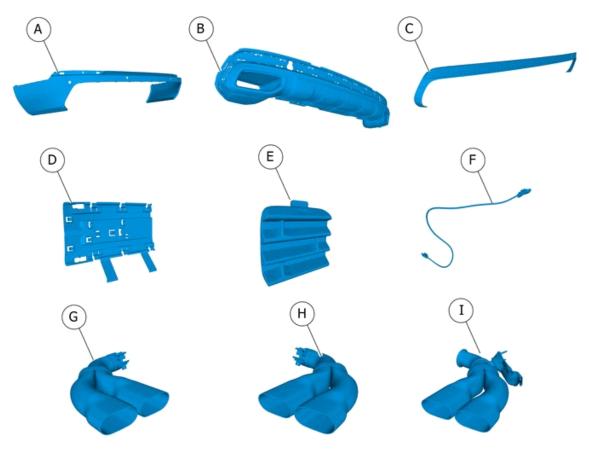
Materials	
Designation	Part number
Cleaning agent	1161721
Primer	1161727







Volvo Car Corporation Gothenburg, Sweden

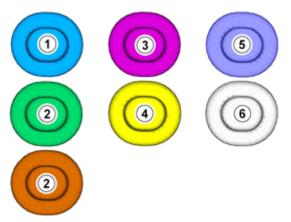


IMG-393110



Volvo Car Corporation Gothenburg, Sweden

	Information
1	Read through all of the instructions before starting installation.
	Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
	Ensure that all tools stated in the instructions are available before starting installation.
	Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
	In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Further information
2	When installing, the car must retain a temperature of 20 degrees C.
	Color symbols
3	



IMG-363036

Note

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1. Used for focused component, the component with which you will do something.
- Used as extra colors when you need to show or differentiate additional parts.
- 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

Accessory installation

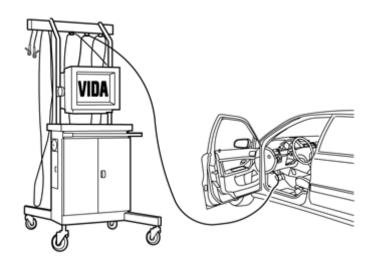


Volvo Car Corporation Gothenburg, Sweden

Vehicles with Foot movement detection (FMDM)

4

Order and download software according to: 31414746

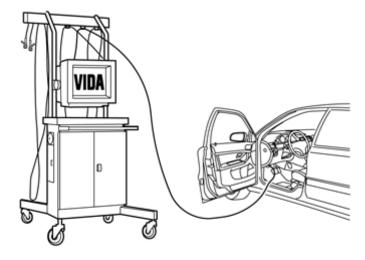


IMG-242268

Vehicles with parking assistance

5

Order and download software according to: 31414665



IMG-242268

Concerns front Skidplate



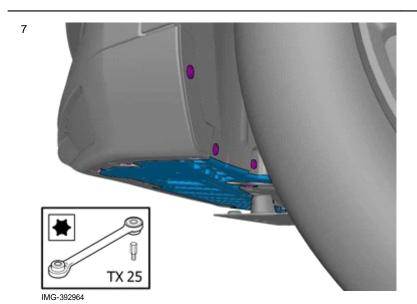
Volvo Car Corporation Gothenburg, Sweden

6



IMG-396886

Removal



Note!

The screws are to be reused.

Remove the screws.

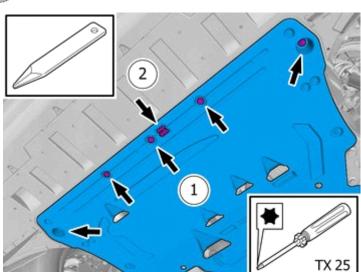
On both sides.



8

Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

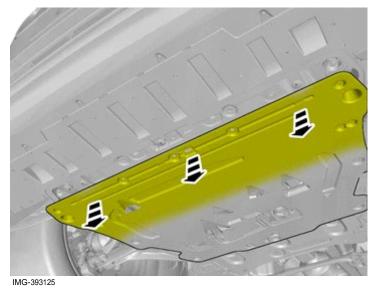


Remove the screws.

Loosen the clip.

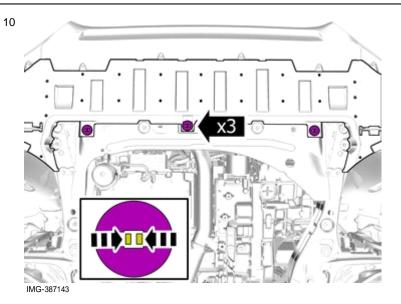


9



Fold marked part to one side.





Remove the clips.



11

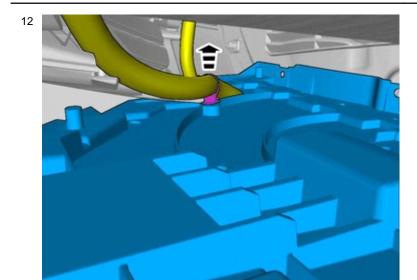
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

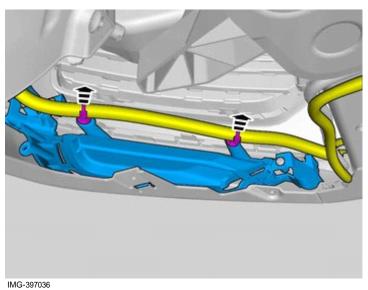
X10 E TX 25

Remove the screws.

Remove the marked part.



Remove the cable harness clips.



Remove the cable harness clips.

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IMG-397035

13

Skid plate- 31399030 - V1.4

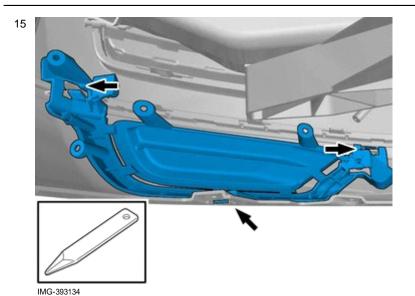


IMG-397037

Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Remove the cable harness clips.



Remove the marked part.

The part is to be reused.

On both sides.

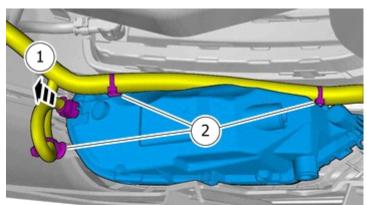
Vehicles with Front Fog Lamps



16

Installation instructions, accessories

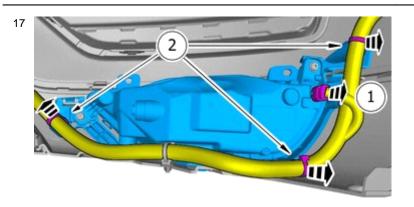
Volvo Car Corporation Gothenburg, Sweden



Disconnect the connector.

Remove the cable harness clips.

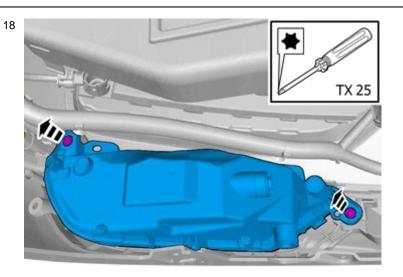
IMG-392968



Disconnect the connector.

Remove the cable harness clips.

IMG-397054



Remove the screws.

Remove the marked part.

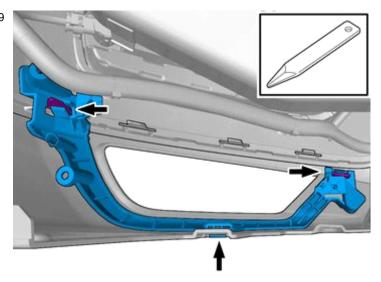
The part is to be reused.

On both sides.

IMG-393126



Volvo Car Corporation Gothenburg, Sweden



Release the catches.

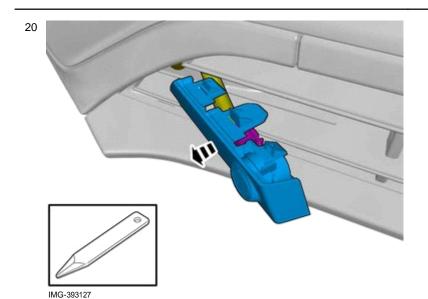
Remove the marked part.

The part is to be reused.

On both sides.

IMG-392972

Vehicles with parking assistance



Remove the marked part.

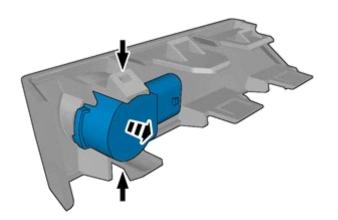
Disconnect the connector.

On both sides.



Volvo Car Corporation Gothenburg, Sweden

21



Release the catches.

Remove the marked part.

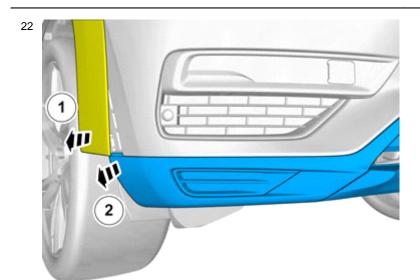
The part is to be reused.

On both sides.

IMG-393128

IMG-383170

All vehicles



Fold marked part to one side.

Remove the part carefully

On both sides.

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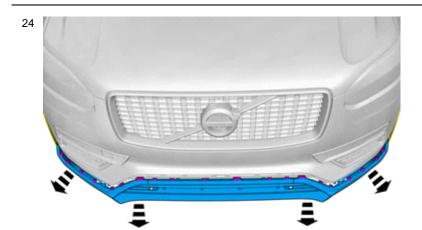
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



Loosen the clips.

The part is to be reused.

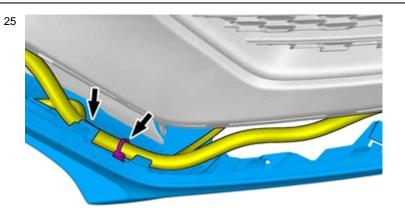


Remove the marked part.

The part is not to be reused.



IMG-396314



Remove the cable harness clips.

Repeat on the other side.

IMG-393322



Volvo Car Corporation Gothenburg, Sweden

Accessory installation

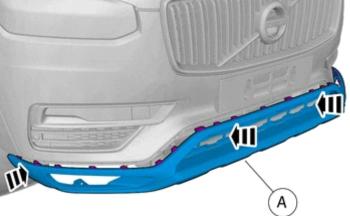


Install the clip(s).

On both sides.



IMG-396316



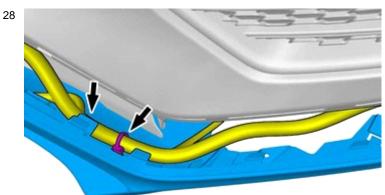
Install component that comes with the accessory kit.

IMG-393130

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Volvo Car Corporation Gothenburg, Sweden

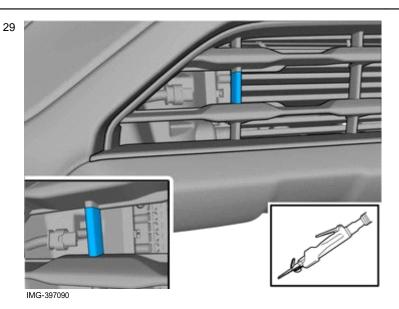


Fasten the wiring harness using the existing clips.

On both sides.

IMG-393322

Vehicles with parking assistance



Remove the marked part.

On both sides.

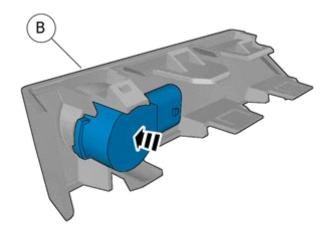
Use: Air-powered keyhole saw



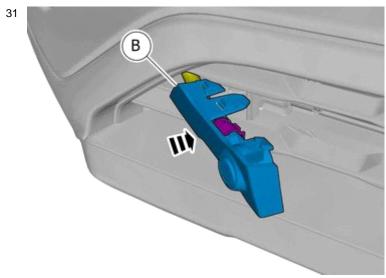
Volvo Car Corporation Gothenburg, Sweden

30

Reinstall the removed part.

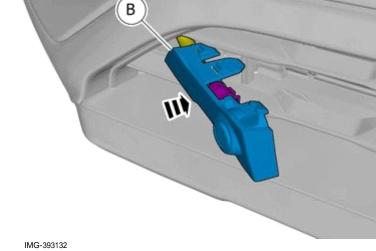


IMG-393131



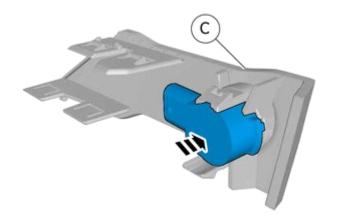
Install component that comes with the accessory kit.

Connect the connector.



32

Reinstall the removed part.



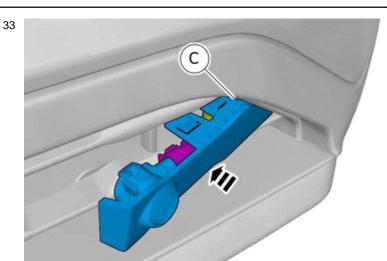
IMG-393324

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Install component that comes with the accessory kit.

Connect the connector.

34

IMG-393323

Reinstall the removed parts in reverse order.

IMG-377070

Concerns rear Skidplate



Volvo Car Corporation Gothenburg, Sweden

35



Note! Orientation view

IMG-396894

IMG-383914

Removal

36 X3 TX 25

Remove the screws.

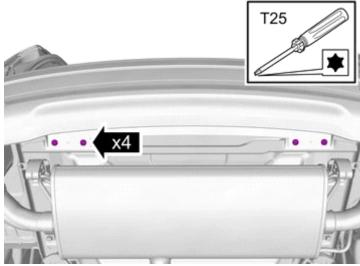
On both sides.



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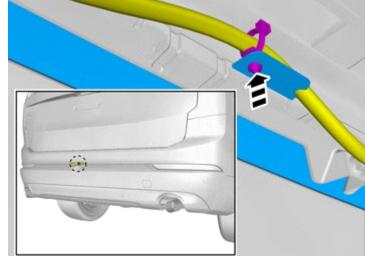
Remove the screws.



IMG-381901

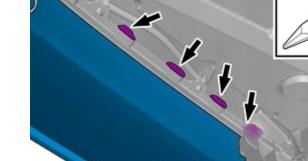
38

Loosen the clip.



IMG-383913

39



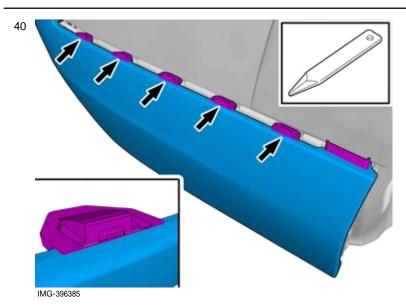
IMG-392936

Release the catches.

On both sides.



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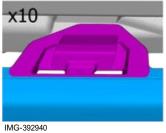




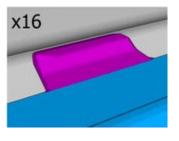
Note!

This step is easier with two people.

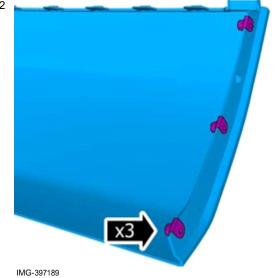
Remove the marked part.











Remove the clips.

The part is to be reused.

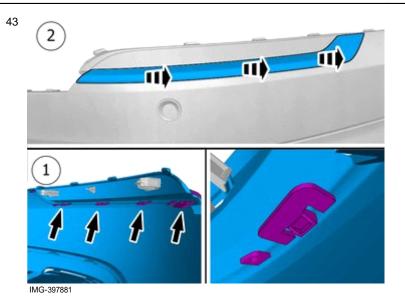
On both sides.

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Skid plate- 31399030 - V1.4



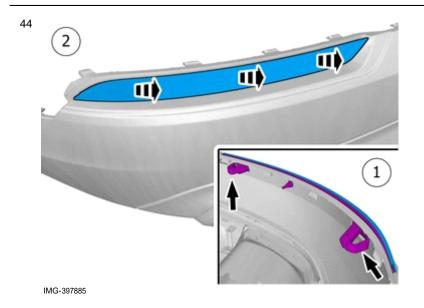
Volvo Car Corporation Gothenburg, Sweden



- 1. Release the catches.
- 2. Remove the marked part.

Repeat on the other side.

The part is not to be reused.



Caution!

The part is to be reused.

- Release the catches.
- 2. Remove the marked part.

Repeat on the other side.

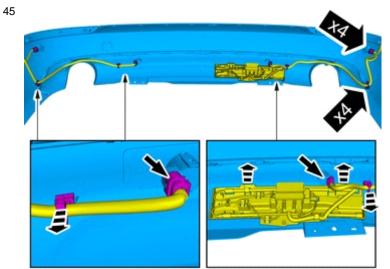
Orientation view

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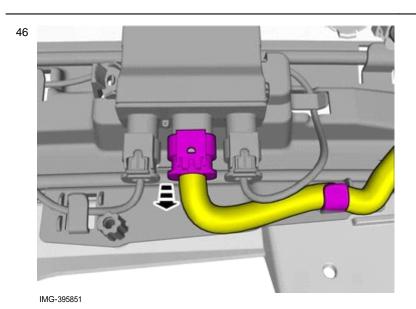


Volvo Car Corporation Gothenburg, Sweden



IMG-383969

Vehicles with Foot movement detection (FMDM)

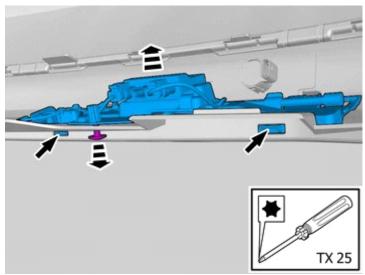


Disconnect the connector.



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47



Remove the screws.

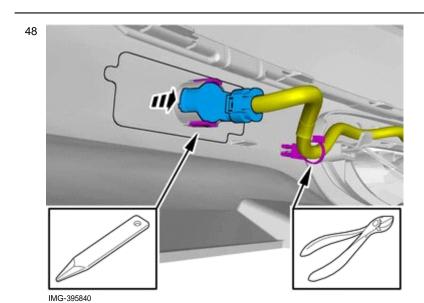
Release the catches.

Remove the marked part.

The part is to be reused.

IMG-397041

Vehicles with parking assistance



Note!

Do not remove the connectors.

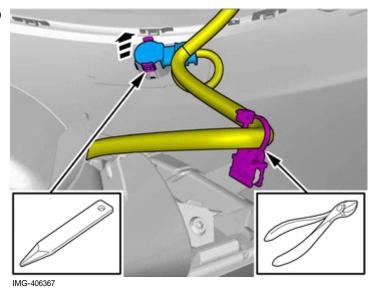
Remove the cable tie(s).

Remove the part carefully

Repeat on the other side.



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Note!

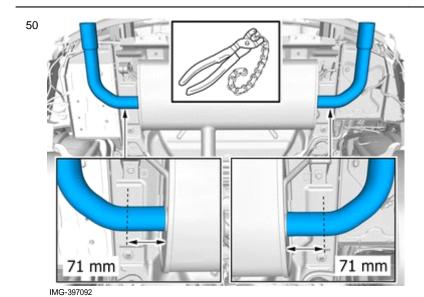
Do not remove the connectors.

Remove the cable tie(s).

Remove the part carefully

Repeat on the other side.

Alternative 1



Use: Pipe cutter

Alternative 2

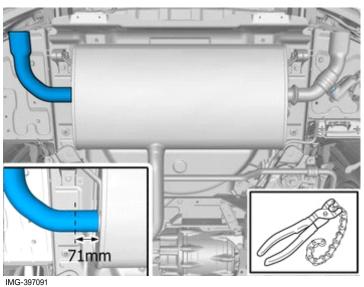
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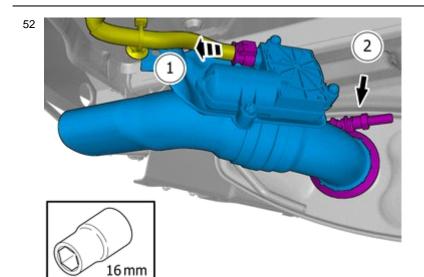


Volvo Car Corporation Gothenburg, Sweden

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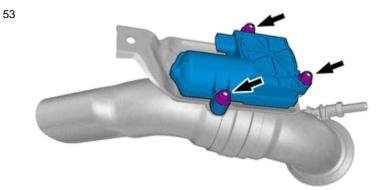
Use: Pipe cutter



Disconnect the connector.

Loosen the nut.

Remove the marked part.



Remove the nuts.

Remove the marked part.

The part is to be reused.



IMG-392938

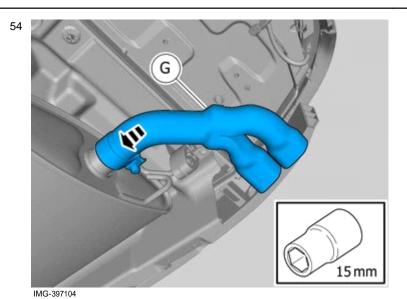
IMG-392927



Volvo Car Corporation Gothenburg, Sweden

Accessory installation

All vehicles



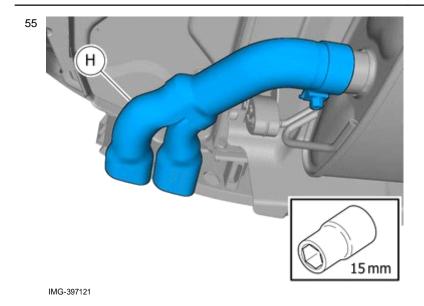
Note!

Do not fully tighten the nut yet.

Install component that comes with the accessory kit.

Tighten the nut.

Alternative 1



Note

Do not fully tighten the nut yet.

Install component that comes with the accessory kit.

Tighten the nut.

Alternative 2



56

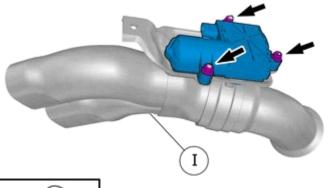
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Note!Note the position.

IMG-393336

57



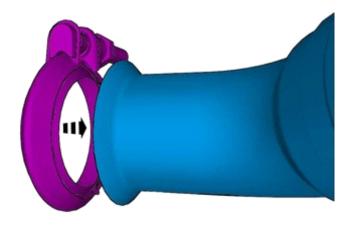
Reinstall the removed part.

Tightening torque: M5,5 Nm



IMG-392939

58



Caution!

Be extra careful when removing or installing this component.

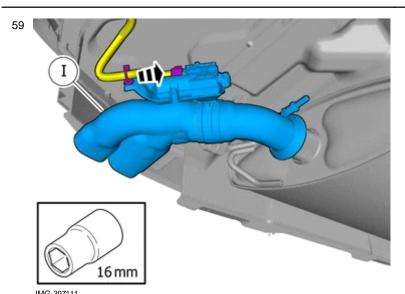
IMG-392925

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Note!

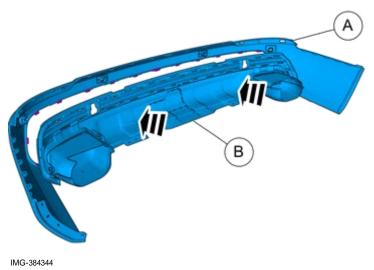
Do not fully tighten the nut yet.

Install component that comes with the accessory kit.

Tighten the nut.

Connect the connector.



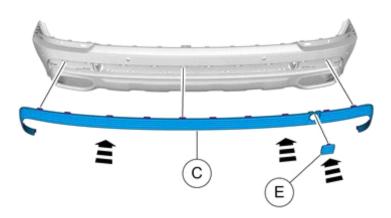


Install component that comes with the accessory kit.



61

Install component that comes with the accessory kit.



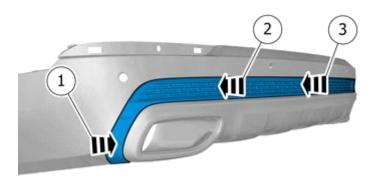
IMG-384347 © Volvo Car Corporation

Skid plate- 31399030 - V1.4



Volvo Car Corporation Gothenburg, Sweden

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Note!

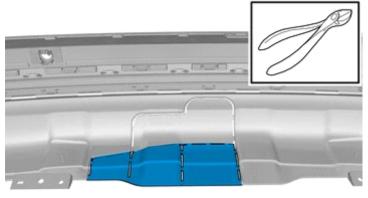
Make sure to follow the sequence indicated.

Repeat on the other side.

IMG-401050

Vehicles with folding towbar

63



Cut following the dotted lines.

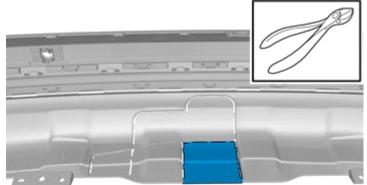
IMG-400604

Vehicles with fixed towbar



Volvo Car Corporation Gothenburg, Sweden

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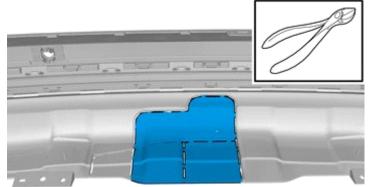


Cut following the dotted lines.

IMG-400608

Vehicles with towbar, Hitch

65



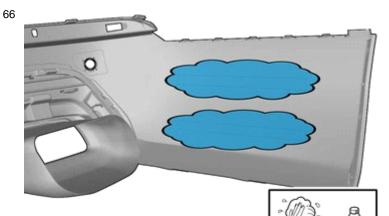
Cut following the dotted lines.

IMG-400605

Vehicles with Foot movement detection (FMDM)



Volvo Car Corporation Gothenburg, Sweden

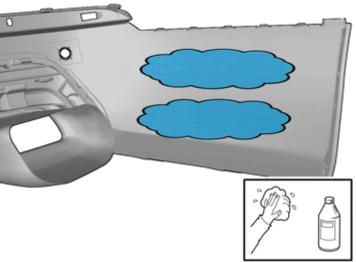


Clean the surface.

Use: 1161721, Cleaning agent





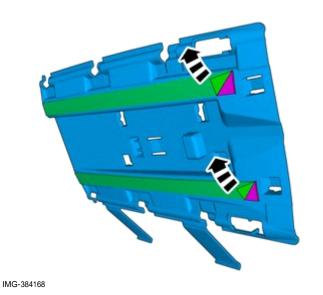


Apply a thin and even layer.

Use: 1161727, Primer







Remove the protective film.

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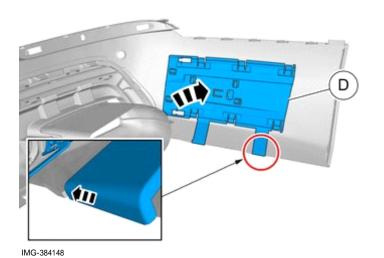
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Volvo Car Corporation Gothenburg, Sweden

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IMG-384288



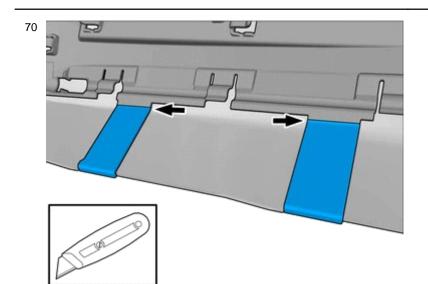
Note!

Note the position.

Hint

Press and apply pressure to the part over the tape for at least 20 seconds.

Install component that comes with the accessory kit.



Remove the marked part.

Removal

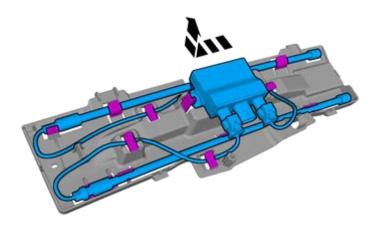
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Volvo Car Corporation Gothenburg, Sweden

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Note!

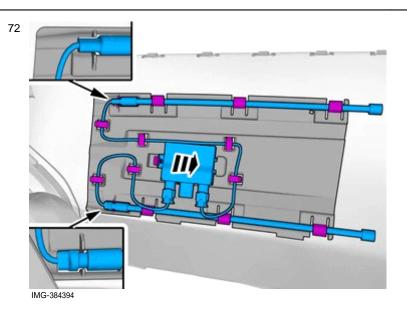
Do not remove the connectors.

Remove the marked part.

The part is to be reused.

IMG-406368

Installation



Note!

Note the position.

Reinstall the removed part.

Accessory installation

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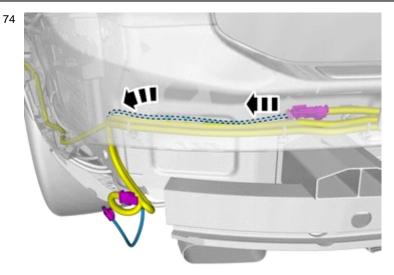
Volvo Car Corporation Gothenburg, Sweden

F

Note!

Orientation view

IMG-406405

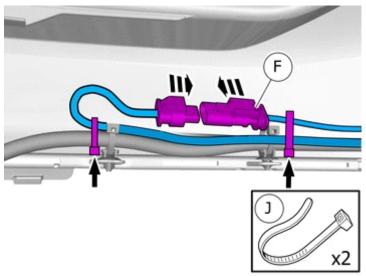


Note!

Orientation view

IMG-384804

75



Install component that comes with the accessory kit.

Connect the connector.

Route the wire adjacent to existing wirings.

Tighten the cable ties.

IMG-406400

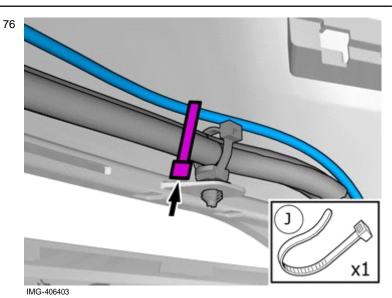


77

IMG-395885

Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



Route the wire adjacent to existing wirings.

Tighten the cable tie.

Vehicles with parking assistance

Route the wire adjacent to existing wirings.

Tighten the cable ties.

On both sides.

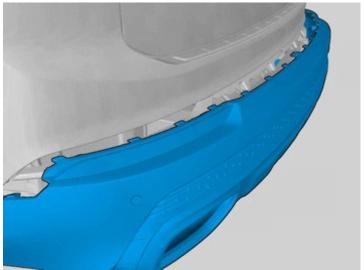
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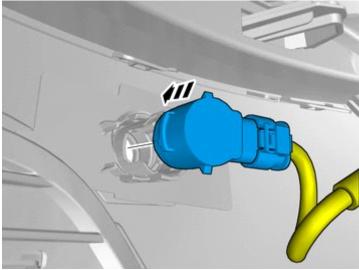
Note!

This step is easier with two people.

Place the component where indicated in the graphic.

IMG-406410



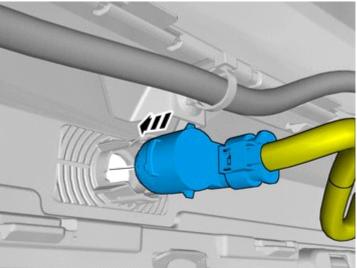


Reinstall the removed part.

Repeat on the other side.







Reinstall the removed part.

Repeat on the other side.

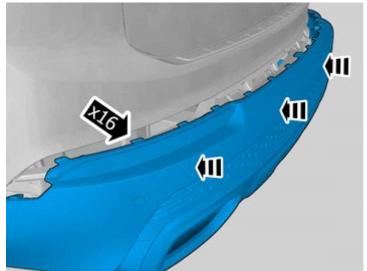
IMG-406408



Volvo Car Corporation Gothenburg, Sweden

All vehicles

81



Note!

This step is easier with two people.

IMG-393101

IMG-397189

82

Reinstall the clips.

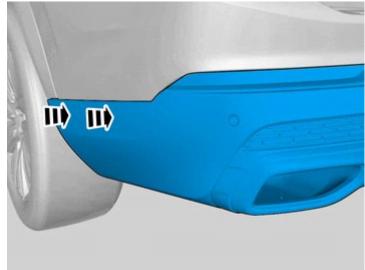
On both sides.



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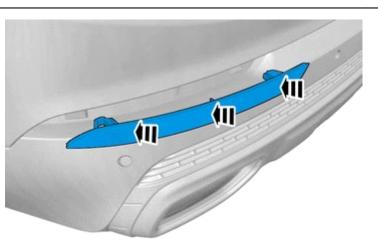
83

Repeat on the other side.



IMG-393100

84

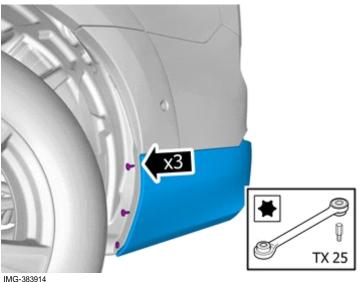


Reinstall the removed part.

Repeat on the other side.

IMG-397890





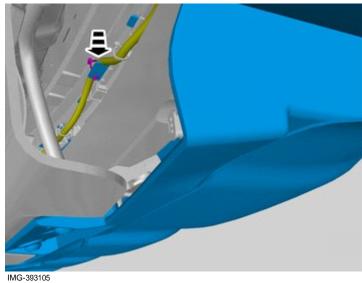
Reinstall the screws.

On both sides.



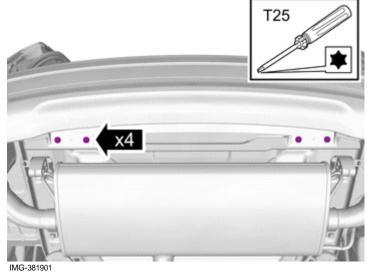
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86



Reinstall the removed part.

87



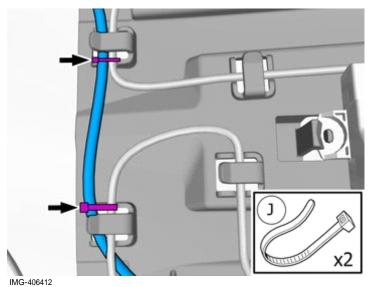
Reinstall the screws.

Vehicles with Foot movement detection (FMDM)



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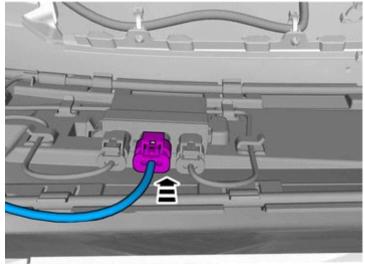
88



Position/route the cable harness as illustrated.

Tighten the cable ties.

89



Connect the prerouted cable.

IMG-406413

Setting

All vehicles



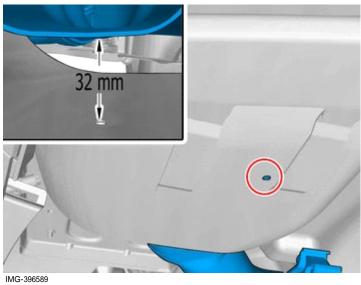
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Note!
Note the position.

IMG-393095

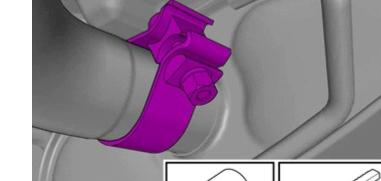




Use: Vernier caliper



92



15 mm

Tighten to the value stated.

Tightening torque: M10, 50 Nm

IMG-393088

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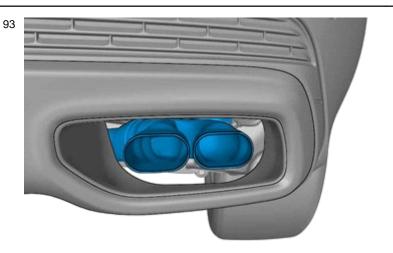
Nm

lbf.ft



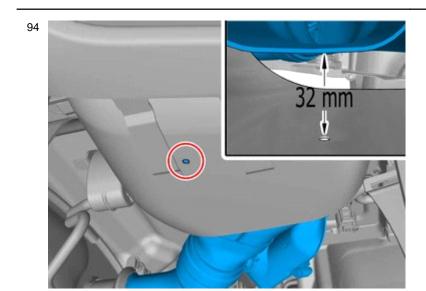
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Alternative 1



Note! Note the position.

IMG-393085



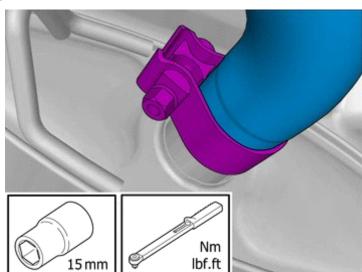
Use: Vernier caliper



95

Installation instructions, accessories

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Tighten to the value stated.

Tightening torque: M10, 50 Nm

Alternative 2



Note!

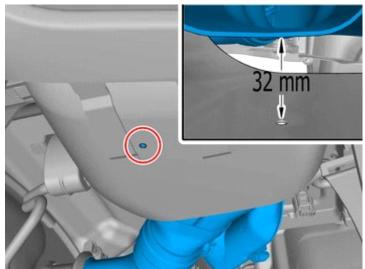
Note the position.

IMG-393085



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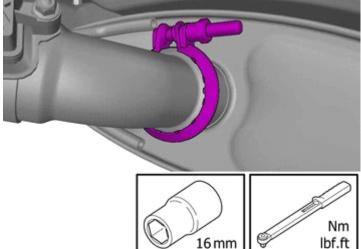
97



Use: Vernier caliper



98

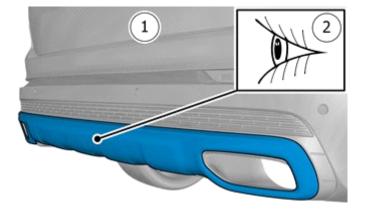


Tighten the nut.

Tightening torque:,

IMG-393090

99



Caution

Make sure that the surface is clean and free of foreign material.

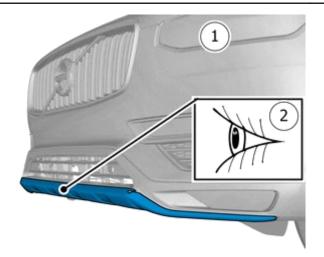
Wax the component indicated.

IMG-400598



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100



Caution!

Make sure that the surface is clean and free of foreign material.

Wax the component indicated.

IMG-400599